

# Work Order ID 85193

**\*85193\***

Page 1

Item ID: D350-636-216

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube STD RH, Deluxe

Stop **\*NS2\***

Start Date: 04/06/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/04

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	I

*ASP*

100  
**\*100\***  
DC

Document Control

Memo

Photocopy bluefile & type labels per PPPD350-636-216 CHG003

*DAS 16 9-8*

*12/10/12*

*004*

*per ELN 12-650*

*Order MLJ 12-10-18*

110  
**\*110\***

HandFinish

Hand Finishing

Assemble as per dwg

0.00

Memo

0.00

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

*12-10-15*

120  
**\*120\***

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

*12-10-16*

*DAS 16 9-8*

*12/10/12*

*1*

**B90777 RH**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 85193

**\*85193\***

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June-04-12 1:30:38 PM

Item ID: D350-636-216

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube STD RH, Deluxe

Start Date: 04/06/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-216

Location: 72

PPP rev: \_\_\_\_\_

*2* *01/06/250*

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

*12/10/24*

*MF 12-10-22*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 85193

**\*85193\***

Parent Item: D350-636-216

**\*D350-636-216\***

Parent Item Name: Skidtube STD RH, Deluxe

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC  
11.04.14 ecn11-553 DD verf:EC  
PER ECN 12-542 DD verf:EC

IPP Rev:B  
IPP Rev:D 112.04.16 AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-636-016

Manufactured

No

110

Each

1.0000

1

1

**\*D350-636-016\***

Skidtube STD w/ Training Wearplates, RH

\*\*

41 11/10/12

Location

Loc Qty

Loc Code

FG

1

B90777

62438

0

x1

62903

0

64953

0

66106

0

81400

1

D350-636-101

Manufactured

No

110

Each

24.0000

1

1

**\*D350-636-101\***

Toe Step, LH/RH

\*\*

41 11/10/12

Location

Loc Qty

Loc Code

FG120

24

B85188

x1

71606

6

82678

18

D350-636-105A

Manufactured

No

110

Each

10.0000

0.5

0.5

**\*D350-636-105A\***

Wedge Installation

\*\*

41 11/10/12

Location

Loc Qty

Loc Code

FG120

10

51959

1

B68365

x1

67317

4

71604

1

77147

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Work Order ID: 85193

**\*85193\***

Parent Item: D350-636-216

**\*D350-636-216\***

Parent Item Name: Skidtube STD RH, Deluxe

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D350-636-109

Manufactured No

110

Each

1.0000

1

1

**\*D350-636-109\***

Tow Ring Installation

\*\*

AL 12/10/12

Location

Loc Qty

Loc Code

FG120

1

77083

1

B 86036

XC

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

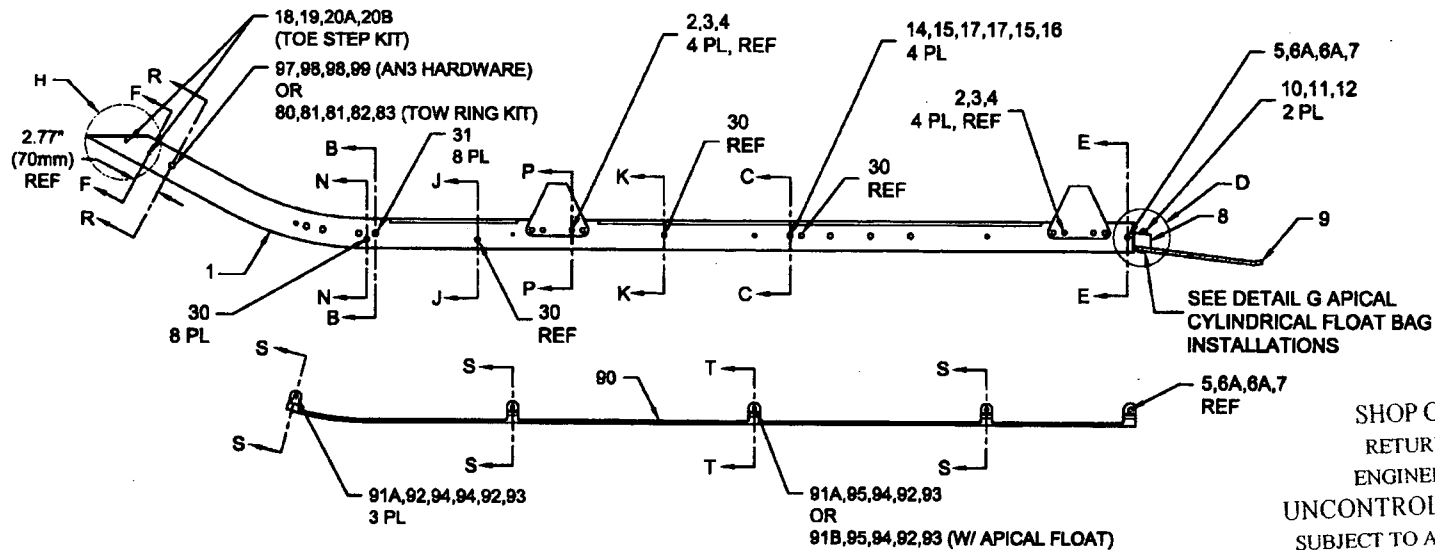
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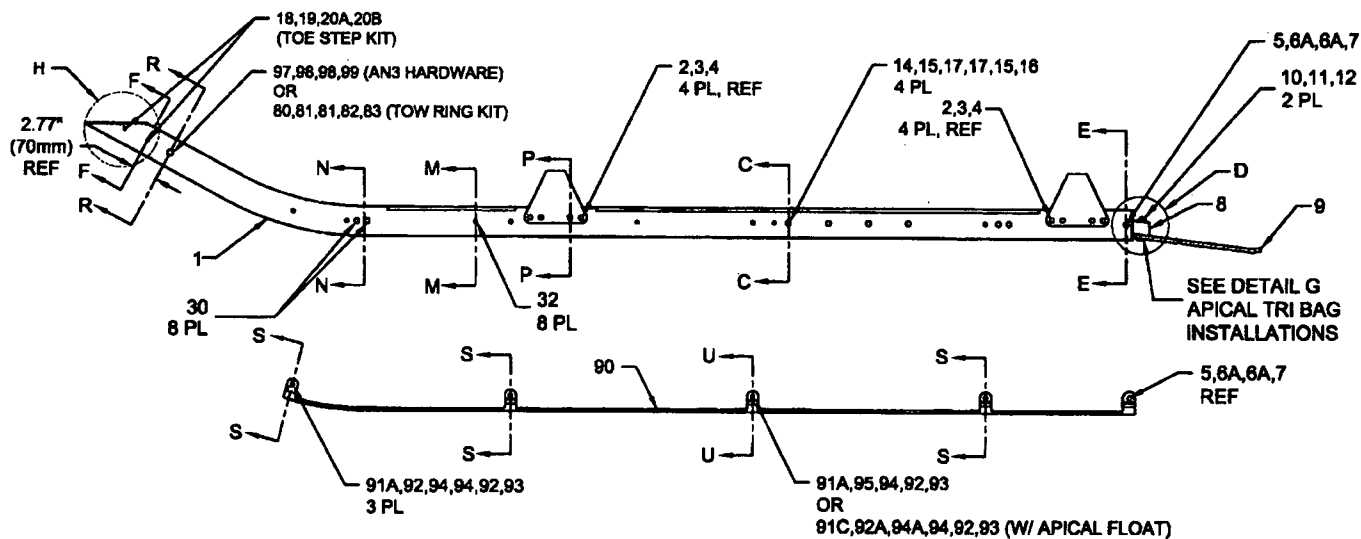
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SHOP COPY  
RETURN TO  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 85193 MCT  
12/06/04



**D350-636-015/-016/-215/-216**  
**(Aerazur/Apical Cylindrical)**



**D350-636-017/-018/-217/-218**  
**(Aircruiser/Apical Tri-bag)**

**Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY**

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Revision: **I**

Date: 10.10.25

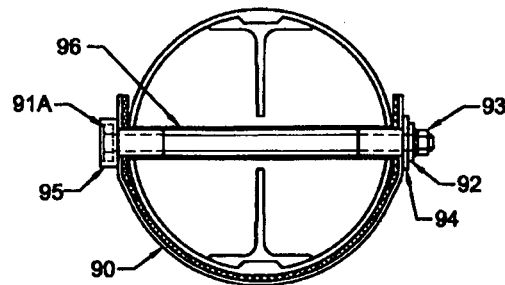
W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

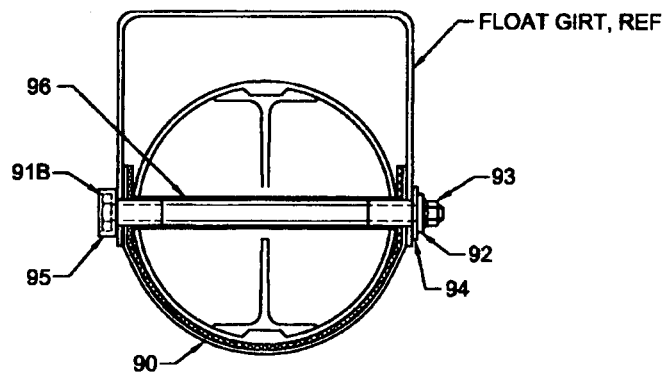
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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WITHOUT APICAL CYLINDRICAL BAG  
FLOATS

OR



WITH APICAL CYLINDRICAL BAG FLOATS

**SECTION T-T**

D350-636-015/-016/-215/-216 SKIDTUBES

1 PL

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